CLAIMS

Having thus described our invention in detail, what we claim as new and desire to secure by the Letters PATENT is:

- 1 1. A silicon-on-insulator (SOI) metal oxide field effect transistor (MOSFET) device
- 2 comprising:

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- 4 an implanted back-gate region located atop an oxide layer, wherein a surface portion of
- 5 said implanted back-gate region includes a back-gate oxide formed thereon;

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7 a body region located atop said back-gate oxide;

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9 a gate dielectric located atop a surface portion of said body region; and

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a polysilicon gate located atop a portion of said gate dielectric.

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- 1 2. The SOI MOSFET of Claim 1 further comprising back-gate-STI regions located
- 2 under portions of said body region.
- 1 3. The SOI MOSFET device of Claim 1 wherein said body region further includes
- 2 source/drain regions and source/drain extension regions.
- 4. The SOI MOSFET device of Claim 1 wherein said polysilicon gate includes spacers
- 2 on sidewalls thereof.
- 1 5. The SOI MOSFET device of Claim 1 further comprising raised source/drain regions
- 2 located atop a portion of said body region.

- 1 6. The SOI MOSFET device of Claim 1 further comprising silicide regions located
- 2 atop a portion of said body region and atop the polysilicon gate.
- 7. The SOI MOSFET device of Claim 1 further comprising a dielectric material
- 2 encapsulating said polysilicon gate.
- 1 8. The SOI MOSFET device of Claim 7 wherein said dielectric material includes
- 2 conductive filled contact holes.
- 9. The SOI MOSFET device of Claim 1 wherein said implanted back-gate serves as a
- 2 threshold control system for the polysilicon gate.
- 1 10. A method of fabricating a silicon-on-insulator (SOI) metal oxide field effect
- 2 transistor (MOSFET) device comprising the steps of:

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- 4 providing a structure including at least a back-gate oxide located atop a Si-containing
- 5 layer, said Si-containing layer is a component of a SOI wafer;

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- 7 forming alternating regions of back-gate-STI and first polysilicon atop said back-gate
- 8 oxide;

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- 10 forming a second polysilicon layer atop said alternating regions of back-gate-STI and
- 11 first polysilicon;

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implanting a back-gate region into said polysilicon layers;

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15 forming an oxide layer on said second polysilicon layer;

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- bonding a holding-substrate wafer to said oxide layer and flipping the bonded structure
- to expose layers of said SOI wafer;

19 removing selective layers of said SOI wafer stopping on said Si-containing layer;

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21 converting a portion of said Si-containing layer into a body region; and

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- 23 forming a gate dielectric and a polysilicon gate atop said body region.
- 1 11. The method of Claim 10 further comprising forming raised source/drain regions
- 2 atop said body region that lays adjacent to said polysilicon gate.
- 1 12. The method of Claim 11 further comprising converting said raised source/drain
- 2 regions into silicide regions.
- 1 13. The method of Claim 10 wherein said bonding is performed at a temperature of
- 2 about 900°C to about 1100°C for a time period of from about 1.5 hours to about 2.5
- 3 hours.
- 1 14. The method of Claim 10 wherein said bonding is performed at a temperature of
- 2 from about 18°C to about 27°C in an inert ambient.
- 1 15. The method of Claim 10 wherein said body region is formed by a masked ion
- 2 implantation process.
- 1 16. The method of Claim 10 wherein said alternating polysilicon region have under-cut
- 2 sidewalls.
- 1 17. The method of Claim 10 further comprising encapsulating said polysilicon gate
- 2 with a dielectric material, said dielectric material having conductively filled contact
- 3 holes abutting said polysilicon gate.